



SKC400U SLIDING GATE OPENER

OWNER'S MANUAL

IMPORTANT SAFTEY INFORMATION



Installing the SKC400U Gate Opener requires wiring of standard 110V electrical lines. This should only be performed by a trained technician. Mis-wiring could cause personal injury or DEATH. To

prevent the risk of electrocution, be sure to turn off all power to the SKC400U until installation is complete.

- The gate opener should be installed by a qualified technician; otherwise, serious personal injury or property damage may occur
- The auto-reverse function must be checked during installation to ensure that the gate can auto-reverse in the event of obstruction
- Children should not be allowed to play near or operate automatic gates.
- Read the entire manual before starting installation.
- The automatic gate opener must be grounded.
- Do not attempt to go through the gate while it is still in motion.
- This operator is intended for vehicular use only.
- Install the gate opener on the inside of the property, DO NOT install it on the outside of the property where the public has access to it.
- Be careful when in close proximity to moving parts where hands or fingers could be pinched.
- Additional safety equipment such as photoelectric sensors, safety edges, roller guards and warning signs must be installed to prevent injury.
- Do not allow control devices to be placed so that a person can access them by reaching through the gate.
- In the event of power failure, an emergency release key allows you to operate the gate manually.
- The opener should be switched off before repairing it or opening its cover.
- Please erase and reset the code after installing the opener.

Class I: A vehicular gate opener (or system) intended solely for use in a single-family home, or an associated garage or parking area.

ADDITIONAL FEATURES

- An interface for an optional keypad is available on the control board.
- User may add additional remote controllers to operate the gate opener.
- This gate opener includes emergency stop and reverse functions if it senses an obstruction. This feature MUST be tuned prior to operation. Be sure to follow the directions in the section on *Tuning the Auto Reverse* prior to operational use.
- The device is composed of a single-phase motor, worm, and worm gear. The main shaft of the motor rotates the worm with the clutch engaged. The worm rotates the worm gear and output sprocket wheel, which drives the chain and pushes the bracket (fixed to the gate), thus moving the gate.

Specifications

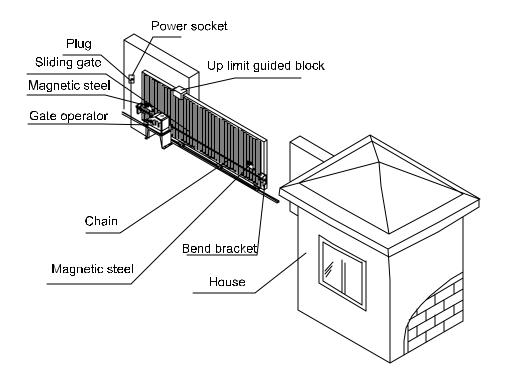
Power Supply	AC 110V±10%V, 60Hz	
Motor Speed	1470 rpm	
Starting Current	<8A	
Gate Moving Speed	10m/min	
Opening Strength	>400N	
Auto-Close-Time	0 ~ 45 sec.	
Remote Control Mode	Single Button	
Environmental Temperature	-25C ~ 50C	
Net Weight	21 Kg	
Emergency Release Key in Case of Power Failure		

Parts List

 (1) Sliding gate operator (1) Operator Base (1) Limit switch sensor (2) Remote control (2) Master Links (1) 10 ft. Chain (2) Chain Bolts (2) Chain Brackets (4) "U" Bolts for 2_ (51mm) for square & round gate frame (4) 2¾_ (70mm) #48 Bolts for mounting operator to the base and washers (4) 2½_ (64mm) Bolts for mounting Magnet brackets and washers (4) 3¾_Anchor bolts, Anchors, Washers and Nuts (In the same bag with Manual release key) (4) 5/8_ (15mm) Socket Head Cap screws for mounting chain box (2) Magnet brackets (2) Magnets Installation and Safety manual 			
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Installation and Safety manual	•	(2) Magnets	
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Installation and Adjustment

The SKC400U Chain-driven Gate Opener operates by forcing a straight piece of chain through its chain box. This length of chain is extended between two "L" brackets located at opposite ends of the gate. The entire configuration is shown in the diagram below.

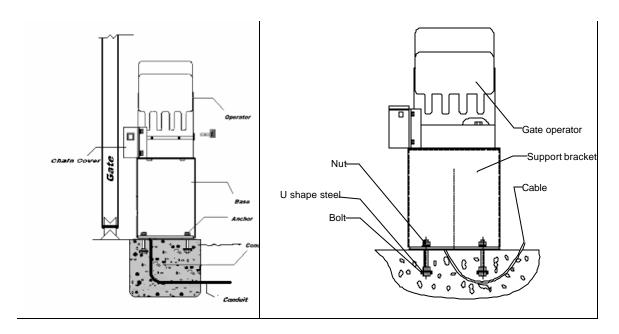


Concrete Pad

The base unit of the gate opener requires a concrete pad in order to maintain proper stability. The concrete pad should be approximately 24" (600mm) x 12" (300mm) x 18" (460mm) deep in order to provide for adequate operation. The pad should be 3" (70mm) above finish grade. Be sure to locate the pad so that it will not interfere with the gate. In locations where ground freeze is possible, extend the pad below the frost line.

Anchors

You can use the anchors that are provided with the opener, 3 % anchor bolts (4), anchors, washers, and nuts. These anchors must be set into the concrete when it is poured, or you can use wedge anchors $(1/4" \times 4")$.



Operator Base

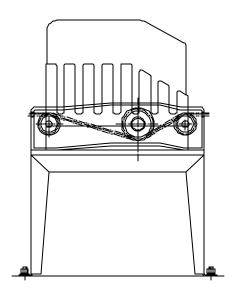
Mount the gate opener base to the concrete pad. The distance between the gate and the base should be no more than 2 $\frac{1}{2}$ " (64mm). Verify that the opener is leveled properly.

Chain Box

Make sure the ends of the guide chain are out of the chain holes on both sides of the chain box. Remove the cover and insert the manual release key and turn counter-clockwise to disengage the clutch. Remove the tape from the shaft and line up the key on the shaft with the sprocket at the chain box. Insert the sprocket from the chain box into the operator shaft. Place the operator on top of the base and use (4) 5/8 " (15mm) socket head cap screws to mount the chain box in to the base.

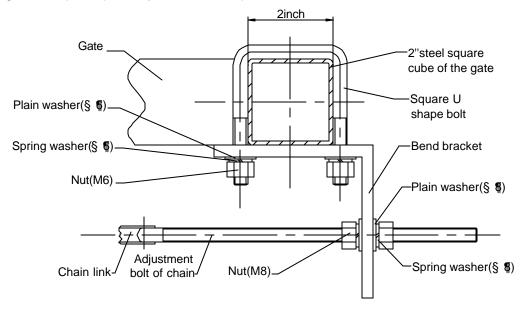
Opener

Mount the gate opener to the base using (4) $2 \frac{3}{4}$ " (70mm) #48 bolts and washers. Make sure there is no more than 1/8" (2mm) of space between the cover and the chain box. Check the opener and make sure it is lined up with the gate.

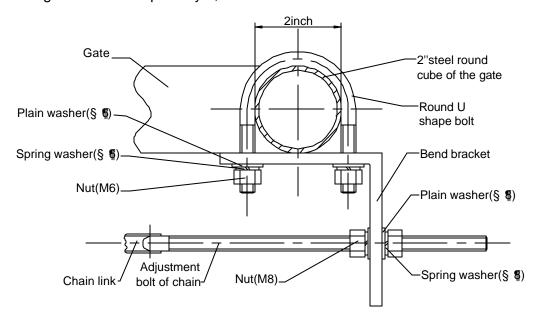


Chain Brackets

Use the appropriate bolts to attach the "L" bracket to the frame of the gate. If the gate is square post style, use the square bolts shown.

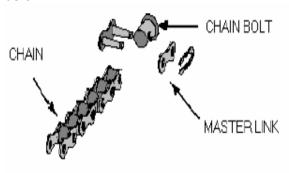


If the gate is of round post style, use the U bolts shown.



Chain

Close the gate and attach a chain bolt to the piece of chain that comes with the chain box using enclosure master links. Tighten the chain bolt to the bracket with washers and nuts. Pull the chain through the chain wheel box to the other "L" bracket at the opposite end of the gate. Connect the other end of the chain and the chain bolt, and then tighten the chain bolt to the "L" bracket. Thread up the chain by adjusting the chain bolt. Cut the chain to length if necessary. Make sure that the chain is perfectly aligned with the chain holes on the chain box. Tighten the chain by tightening the chain bolts at either end. See illustration below.



Electrical

Power

Using the 18-3 gauge electrical wire, wire a standard grounded plug to your Gatekeeper control board using standard electricians wiring practices. Wire the opposite end of this cable to the E, N, L contacts (block 20) of the control board. Connect L to the power or black line, N to the neutral or white line, and E to the ground line.

Magnets for Limit Switch

• Install the magnetic steel and magnetic reed switch as shown in figure 6. The magnetic steel and reed switch are used to control the position of the gate. When the magnetic steel is installed, release the gear clutch and push the sliding gate manually to pre-determine the position. Fit the magnet bracket to the gate and then tighten the gear clutch. The shorter bracket is for open position and longer bracket is for close position. Finally adjust the magnetic steel to the proper position by moving the gate with the motor. The magnetic steel should be .39 - .59 "away from the magnetic reed switch. If it is too far away, the switch will fail to work. The distance between the magnet and the operator should be @ ½" (12mm) with the operator cover on. Adjust the position of the magnetic reed switch until the positions of the opening and closing meet the requirement.

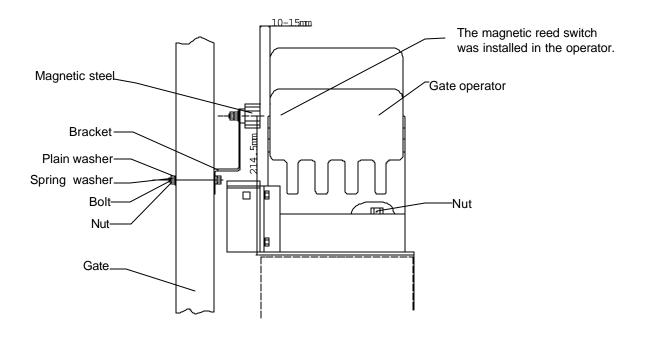


Fig.6

Tuning and Operation

- With each press of the button the gate will open, close, or stop.
 - Adding extra remote controls (learning): press the button "AN" on the control board, then the beeper will ring, when you press the transmitter button the beeper will ring again, press the same button again, the beeper will ring at 1/2Hz frequency and then stop, the last ring is continuous. Up to 25 remote controls may be used. To erase all remote controls, press and hold the red button on the control board until the "LED" stops flashing. After 1 second, it will flash again. This indicates that the remote controls have been erased completely.
- Button 1, button 2, button 3 are used to open or close gate.
- Set auto close function (The Auto-Close feature can be selected to close the door automatically): Short-circuit the AUTO terminal. Press any button on the remote control (button 1, button 2 or button 3) that has been programmed to open the gate. Stop the gate at any position by pressing the same button. Wait a while according to your requirement and set this period of time as its auto-close time. The longest auto close time is 45 sec. If the auto close time is greater than 45 sec., the auto close feature will not function. Close the gate by pressing the same button. After the gate stops at its closed position, remove the short-circuit wire.
- Check the power supply, grounding and wiring before running the device.
- Release the gear clutch with the release key to determine whether or not the gates can be moved manually. If everything is in good working order, tighten the clutch with the key.
- Switch the power on and run the device to ensure that the gate is sliding smoothly.
- The motor for the device is only designed to work for less than 25 minutes. If it runs continually for an extended period of time, a thermal protector will stop it because of the high temperature.

Obstruction Sensor

The Obstruction Sensor continuously monitors the gate movement for any obstructions. If any obstructions are detected when the gate is closing, the gate will stop and reverse back to the open position. If any obstructions are detected when opening, the gate will stop. The factory setting is set at **MEDIUM** sensitivity. You may need to increase or decrease depending on the weight and the condition of your gate.

Adjustment of the Auto-Reverse Function

• Tuning the auto-reverse safety function: Rotate the "Force Adj. (VR1)" Knob with a screwdriver. The resistance may be increased or decreased by rotating clockwise or counterclockwise. If you turn the overload variable resistors clockwise it will increase sensitivity. If you turn the overload variable resistors counterclockwise, it will decrease sensitivity. NOTE: If the gate fails to reverse in the event of obstruction, then the opening force or closing force should be checked for conformity with requirements and adjusted accordingly. The gate will reverse if obstructed when closing, and will stop if jammed when opening. Exchange wires V and W if the auto-reverse direction is wrong. Exchange wires OP and CL if the limit direction is wrong.

WARNING: Do not attempt to tune the gate by placing your hand, arm or other body part in the path of the gate, as serious injury could result. Damage to the gate opener motors may also occur by placing a heavy immovable object in the path during the testing phase. Instead, place a light object in the path (e.g., a chair or trash can) which can be pushed out of the way without causing damage to the gate motors, if the setting is still too high. Note: This auto reverse function should be regularly inspected and adjusted if necessary. Once the tuning is complete you may replace the cover.

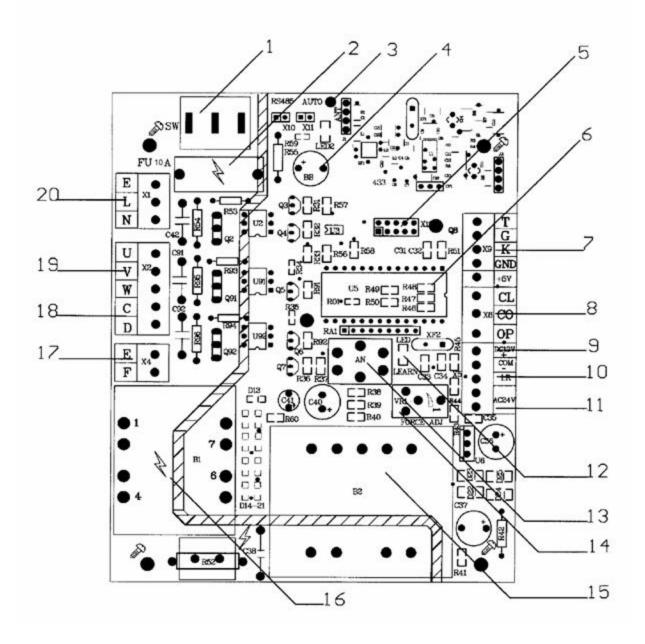


Fig.7 Control board

Wiring Notes of Control Board

Maintenance and Electrical

Every six months check the following items for proper operation of the unit

- Check the chain lubricant and add 1# grease regularly.
- Lubricate shafts and sprockets.
- Keep opener clean at all times.
- Check and tighten anchors bolts.
- Check inside cover for insects.

Install the External Keypad/Button Switch (See Table 3)

The port "GND" is the common port, the port "K" is used to open the gate, "G" is used to close the gate, and "T" is used to stop the gate.

Table 3: Wiring terminal for external button / external device

No.	Tag	Remark
1	12V	Output +12V 100mA
2	GND	Ground
3	IC	N.O.
4	IR	Infrared N.C.
5	LD	Loop-detector interface
6	5V	Output +5V 100mA
7	K	External button: Open
8	G	External button: Close
9	T	External button: Stop

TroubleShooting

This Sliding Gate Operator is wired to be mounted as right hand installation.

GATE WILL NOT OPEN OR CLOSE

- 1) Make sure Power switch is **ON**
- 2) Check for AC power light
- 3) Check terminals connections at **block 20** "110VAC" High power side of control board
- 4) Check for limit switch Jumper 8 (N/O or N/C). Factory settings should be N/O for the operator to work.
- 5) Check for any active inputs such as safety beams
- 6) Check fuse F1
- 7) Check clutch to make sure it is tight (use special key provided)
- 6) In case of **Power Failure**, use the manual release key to open or close gate manually. Insert key and turn **Counterclockwise** to release the clutch. After power is restored, use the manual release key to tighten the clutch by turning the key **Clockwise** and resume normal operation.

GATE STARTS OPENING OR CLOSING THEN STOPS

- 1) Adjust Obstruction Sensor to decrease sensitivity (see section **Obstruction Sensor**)
- 2) Make sure gate is moving freely; check wheels, roller guides and any obstacles.
- 3) Check the tightness of the chain to make sure it is not too tight.

GATE DOES NOT STOP WHEN IT REACHES OPEN OR CLOSE POSITION

- 1) Check the position of the magnets.
- 2) Check that the light comes on when the gate is closed (upper magnet), and when the gate is open (lower magnet)
- 3) Slide the gate manually to open and close positions and make sure the light on the control board comes on when gate is in the open or close position.

REMOTE CONTROL DOES NOT WORK

- 1) Check receiver make sure the wire harness is plugged in at the receiver.
- 2) Check the dipswitch settings at the receiver and remote control to make sure they are set at same position.
- 3) Check the batteries on your remote control.

GATE OPENS AUTOMATICALLY AFTER IT IS CLOSED

1) Check motor & limit switch wiring.

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For updated versions of the manual see:

http://www.gatekeeperltd.com

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